

EDM ZONE - MACHINE CAPACITY LIST

Machine	Qty	X	Y	Z	No of Axis
EDM WIRE EROSION					
Mitsubishi FA30S	2	740	490	600	5
Mitsubishi BA24	1	590	390	420	5
Mitsubishi BA24	1	580	380	300	5
Mitsubishi FA10VS	1	340	240	220	5
Charmilles Robofil 440	1	440	320	400	5
Charmilles Robofil 330 F	2	390	290	395	5
Charmilles Robofil 510 P	1	600	400	395	5
Charmilles Robofil 240 CC	1	340	210	220	5
SPARK EROSION					
Ingersoll Gantry 500	1	314	205	420	4
EDM DRILLING					
Anotronic	1	350	250	600	3
Sodick	1	300	200	430	3
ACT Spark	1	300	200	300	3
CNC MILLING					
HAAS VF2	1	750	400	500	4
HAAS VF4	1	1270	500	700	4
Mazak 530c	2	1000	500	500	4
HAAS Mini Mill	1	400	300	400	3
MILLING - CONVENTIONAL					
Bridgeport	1	700	600	400	3
CNC LATHE					
Mazak Quick Turn Smart 200	1	350		530	2
Mazak Quick Turn Smart 350M – Live Tooling	1	420		1200	2
DOOSAN LYNX 2100	1	350		530	2
LATHE - CONVENTIONAL					
Harrison M400	1	450		1000	2
GRINDING					
Jones & Shipman 1400L	1	500	200	200	3
INSPECTION					
Aberlink Axiom CMM	1	640	600	500	5
Trimos V3 Digital Height Gauge	1			540	
Midland Metrology JT12-AZ Digital Projector	1				

